

ABSTRACT

A molded closure having an auxiliary thread for removal of an incomplete closure from a molding cavity, the molded closure including a helical auxiliary thread projecting inwardly from a cylindrical wall portion of the closure to provide engagement between the closure and the molding core, so that the closure may be threadably removed from the molding cavity by
5 threadably disengaging the molding core from the molding cavity after an incomplete run of the fabrication process. A molding assembly with which the auxiliary thread may be formed in a molded closure is also provided.